

GENERAL

The Powerex Skid Mount Scroll Medical Air System is designed to provide medical breathing air for hospital and medical institutions. This system meets NFPA 99 requirements for Risk Category 1 systems. Each system is completely tested before shipment and includes:

- Multiple oil-less scroll air compressors and associated equipment
- Corrosion resistant air receiver
- Redundant medical desiccant air dryers with purge control
- Medical control panel
- Dew point and CO monitors

The only field connections required will be system intake, exhaust, and power connection at the control panel. All interconnecting piping, wiring, and vibration isolation pads are included with the system.

OILLESS SCROLL COMPRESSOR PUMP

Each compressor shall be belt driven oil-less rotary scroll single stage, air-cooled construction with absolutely no oil needed for operation. Direct drive compressors shall not be used.

- The rotary design shall not require any inlet or exhaust valves and shall be rated for 100% continuous duty
- Tip seals shall be of a composite PTFE material and be rated for 10,000 hours operation.
- Compressor bearings shall be external to the air compression chamber and shall all be serviceable for extended compressor life. Bearing maintenance shall not be required until 10,000 run hours. Compressors with bearings that are not accessible for service have a limited life span and shall not be accepted. Compressors shall have an integral radial flow fan for cooling and shall not require any additional electric cooling fans.
- Each compressor shall have flexible connectors on intake and discharge, an electric drive motor, a discharge check valve, an air-cooled aftercooler and a high discharge temperature shut down switch.
- Each compressor module shall have an isolation valve and a moisture separator with automatic drain.

MOTORS

Each compressor shall be belt driven by an ODP, NEMA construction motor. Belt guards that meet OSHA requirements shall be provided.

AIR RECEIVER

The system shall include an ASME air receiver rated for 200 PSI MAWP. The tank shall be equipped with:

- A pressure gauge and a safety relief valve
- A sight gauge
- By-pass valves to allow tank isolation without system

Scroll Medical Air Compressor with Premium NFPA Controls

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shutdown

• An automatic electronic tank drain with manual override

The receiver shall be internally lined with an FDA approved material for corrosion resistance.

INTAKE FILTERS

Duplex systems of 5 HP or below have individual pump filters. Otherwise, the medical air system shall include a dual inlet filter system with one filter on-line and one filter in reserve to enable servicing of the filter elements without shutting down any of the air compressors units or disrupting service to the facility. The inlet filter system shall be located on the compressor package and plumbed up-stream of the compressor pumps.

DESICCANT AIR DRYERS

Each desiccant dryer shall be sized for the peak calculated system demand to provide a pressure dew point to meet NFPA 99 standards.

- Dryer controls shall include a re-pressurization cycle to prevent shocking of the desiccant bed prior to switching towers.
- An integral purge saving control system shall be provided and shall suspend the purge air loss during periods of low demand. When the dryer is in purge control mode, the tower switching valves shall not operate, and only one desiccant bank shall be on-line. Dryers continue to operate the switching valves in the fixed cycle.

FILTRATION AND PRESSURE REDUCING STATION

Each filter/dryer/regulator assembly shall be plumbed with bypass valves to enable service without disrupting air flow to the facility. Each assembly also includes a sample air port. The filtration systems consist of two stages of filtration.

- The first stage of filtration shall include dual pre-filters with element change indicators and automatic condensate drains, installed up-stream of the air dryers.
- The second stage shall include dual particulate filters with element change indicators installed downstream of the air dryers.
- A dual set of pressure reducing valves with pressure gauges shall be installed downstream of the final filters and shall be adjusted to an outlet pressure of 55 psig.

PREMIUM NFPA CONTROL PANEL

This control system provides automatic lead/lag sequencing and automatic alternation of all compressors in order to equalize the amount of usage among the available compressors. The Premium NFPA Control Panel shall include a gateway server card and all features listed below:

• UL508A listed control panel in a NEMA 12 enclosure with the following accessories for each pump: a HOA



Scroll Medical Air Compressor with Premium NFPA Controls

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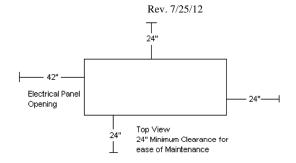
switch, a magnetic starter with 3 leg overload protection, a high temperature shutdown with audible and visual alarm, an hour meter and a compressor run light. Standard features also include:

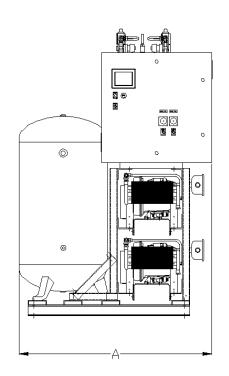
- A color touch screen panel which displays the operating status of the unit. The touch screen will display pump status, pump faults, pump run hours, system pressure, system alarms and service alert notifications for the pumps, dryers, dew point and CO monitors.
- Building automation communication gateway with BacNet® protocol and Web server features. Web server features include email notifications in case the system is in alarm or has achieved one of its maintenance intervals and requires service.
- Ethernet port for connection to BacNet® server or direct connection to facility Ethernet for viewing of system operations and status via device IP-address
 - PLC controller with control logic to start the lag compressor automatically if the lead compressor fails to operate, a reserve compressor in-use alarm with visual and audible alarms, and redundant control circuit transformers with visual indication of a main transformer failure.
 - Dry contacts on a labeled terminal strip for remote alarm monitoring and an acknowledge pushbutton for horn silencing.
 - Control logic to start the lag compressor automatically if the lead compressor fails to operate.
 - Integrated dew point and carbon monoxide monitors. The touch screen will display dew point and CO readings and provide audible and visual high dew point and CO alarms.
 - Dryer maintenance notifications and service alerts at set run-hour intervals

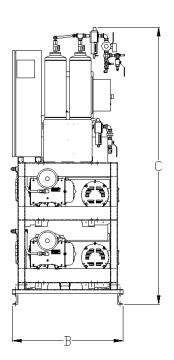


Medical Scroll Skid Mount Package Duplex with Premium Controls

		DIMENS	IONS		
	DIM.	DIM.	DIM.		
MODEL	Α	В	С	Inlet	Outlet
MSD0203	53"	32"	78"	3/4"	1/2"
MSD0303	53"	32"	78"	3/4"	1/2"
MSD0503	53"	32"	78"	3/4"	1/2"







	Medical Scroll Skid Mount Package - Duplex with Premium Controls										
	ICFM @ 50 SCFM @ 50 SIZE						SYS	L.A.	SYSTEM		
MODEL	HP	PSIG ^(1,6)	PSIG (1,3)	(Gal.)	BTU/HR ²	LEVEL	208V	230V	460V	WT. (LBS)	
MSD0203	2 (2)	6.8	6.0	80	5,090	72	13.9	13.6	7.8	1,600	
MSD0303	3 (2)	10.8	9.5	80	7,635	72	20	18.2	10.1	1,650	
MSD0503	5 (2)	18.4	16.6	80	12,725	72	30.4	27.6	14.8	1,700	

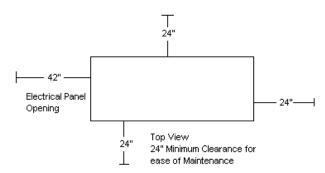
- 1-ICFM and SCFM values @ 50 PSIG are shown with one compressor in reserve per NFPA 99
- 2 BTU/HR Levels are shown with reserve compressor(s) on standby
- 3 Powerex recommends using performance ratings in SCFM (Standard Cubic Feet per Minute) when sizing medical air systems.
- 4-dB(A) is shown with one compressor in reserve per NFPA99
- 5 3 Year Limited Warranty
- 6 ICFM as standardly defined within the Medical Air Compressor Industry

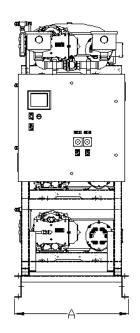


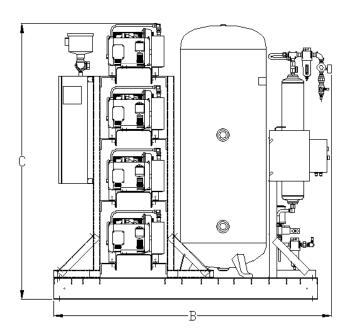
Medical Scroll Skid Mounted Packages Duplex with Premium Controls

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		DIM ENSI	IONS						
DIM. DIM. DIM.									
MODEL	Α	В	С	Inlet	Outlet				
MSD1004	35"	78"	77"	1-1/2"	3/4"				







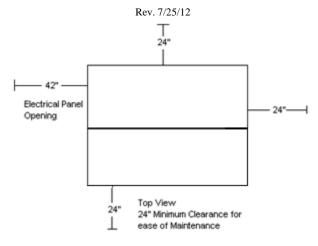
	Medical Scroll Skid Mount Package - Duplex with Premium Controls									
		ICFM @ 50	SCFM @ 50	TANK SIZE		dB(A) ⁴	SYS	STEM F.I	L.A.	SYSTEM
MODEL	HP	PSIG (1,6)	PSIG (1,3)	(Gal.)	BTU/HR ²	LEVEL	208V	230V	460V	WT. (LBS)
MSD1004	10 (2)	36.8	33.2	120	25,450	75	58.8	53.2	27.6	2,450

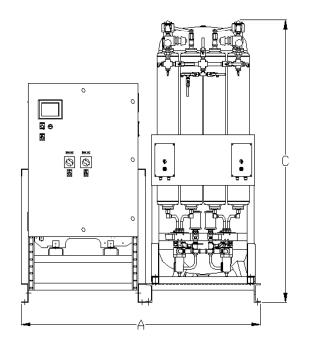
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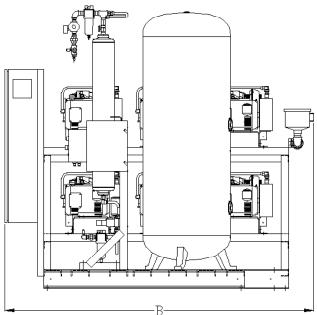


Medical Scroll Skid Mount Package Duplex with Premium Controls

		DIMENS	ONS		
	DIM.	DIM.	DIM.		
MODEL	Α	В	С	Inlet	Outlet
MSD1504	66"	85"	78"	1-1/2"	3/4"







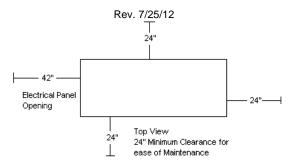
	Medical Scroll Skid Mount Package - Duplex with Premium Controls									
TANK dB(A) ⁴ SYSTEM F.L.A. SYSTEM F.L.A							SYSTEM			
MODEL	HP	PSIG (1,6)	PSIG (1,3)	(Gal.)	BTU/HR ²	LEVEL	208V	230V	460V	WT. (LBS.)
MSD1504	15 (2)	55.2	49.8	120	38,175	77	87.2	78.8	40.5	2,800

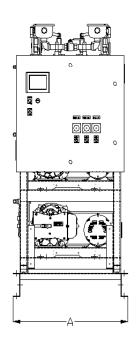
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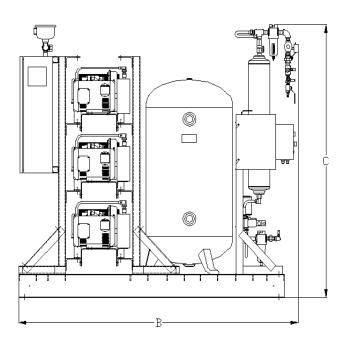


Medical Scroll Skid Mounted Packages Triplex with Premium Controls

		DIMENS	IONS		
	DIM.	DIM.	DIM.		
MODEL	Α	В	С	Inlet	Outlet
MST0503	32"	78"	71"	1"	3/4"







	Medical Scroll Skid Mount Package - Triplex with Premium Controls										
ICFM @ 50 SCFM @ 50 SIZE dB(A) ⁴ SYSTEM F.L.A. SYSTEM F.L.A.						SYSTEM					
MODEL	HP	PSIG (1,6)	PSIG (1,3)	(Gal.)	BTU/HR ²	LEVEL	208V	230V	460V	WT. (LBS.)	
MST0503	5 (3)	36.8	33.2	80	25,450	75	44.6	40.4	21.2	1,900	

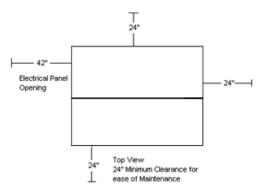
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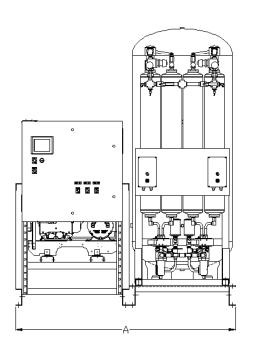


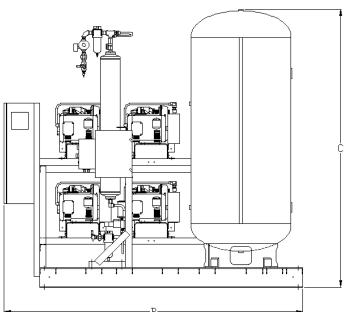
Medical Scroll Skid Mounted Packages Triplex with Premium Controls

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		DIMENS	ONS					
	DIM.	DIM.	DIM.					
MODEL	MODEL A B C Inlet Out							
MST1005	66"	90"	84"	1-1/2"	1"			
MST1505	66"	90"	84"	2"	1-1/2"			







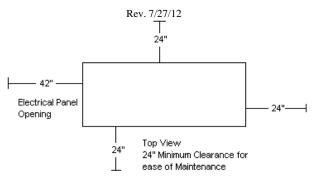
	Medical Scroll Skid Mount Package - Triplex with Premium Controls										
TANK dB(A) ⁴ SYSTEM F.L.A. SYSTEM									SVSTEM		
MODEL	HP	PSIG (1,6)	PSIG (1,3)	(Gal.)	BTU/HR ²	LEVEL	208V	230V	460V	WT. (LBS)	
MST1005	10 (3)	73.6	66.4	200	50,900	78	87.2	78.8	40.5	3,200	
MST1505	15 (3)	110.4	99.6	200	76,350	80	129.8	117.2	59.7	4,300	

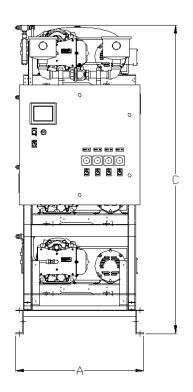
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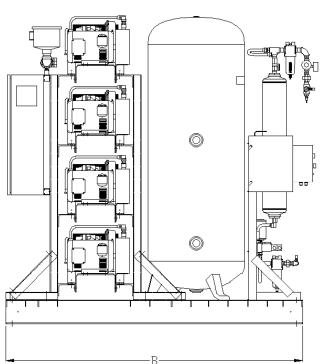


Medical Scroll Skid Mounted Packages Quadplex with Premium Controls

		DIMENS	ONS		
	DIM.	DIM.	DIM.		
MODEL	Α	В	С	Inlet	Outlet
MSQ0504	32"	78"	78"	1-1/2"	3/4"





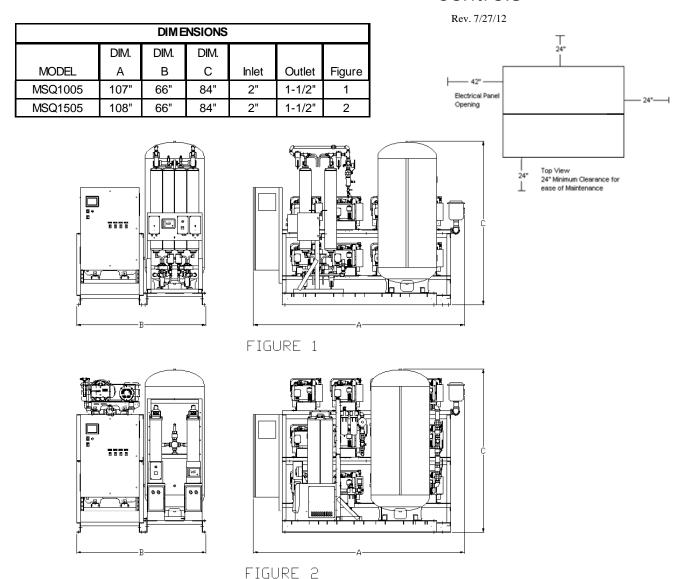


	Medical Scroll Skid Mount Package - Quadplex with Premium Controls									
SCFM @ TANK dB(A)4 SYSTEM F.L.A.										
MODEL	HP	ICFM @ 50 PSIG (1,6)	50 PSIG ^(1,3)	SIZE (Gal.)	BTU/HR ²	LEVEL	208V	230V	460V	SYSTEM WT. (LBS.)
MSQ0504	5 (4)	55.2	49.8	120	38,175	77	58.8	53.2	27.6	2,000

- 1-ICFM and SCFM @ 50 PSIG are shown with one compressor in reserve per NFPA 99
- 2 BTU/HR Levels are shown with reserve compressor(s) on standby
- 3 Powerex recommends using performance ratings in SCFM (Standard Cubic Feet per Minute) when sizing medical air syste
- 4 dB(A) is shown with one compressor in reserve per NFPA99
- 5 3 Year Limited Warranty
- 6 ICFM as standardly defined within the Medical Air Compressor Industry



Medical Scroll Skid Mounted Packages Quadplex with Premium Controls



	Medical Scroll Skid Mount Package - Quadplex with Premium Controls												
		ICFM @ 50	SCFM @	TANK SIZE		dB(A) ⁴	SYSTEM F.L.A.			SYSTEM			
MODEL	HP	PSIG (1,6)	50 PSIG ^(1,3)	(Gal.)	BTU/HR ²	LEVEL	208V	230V	460V	WT. (LBS.)			
MSQ1005	10 (4)	110.4	99.6	200	76,350	80	115.6	104.4	53.3	3,800			
MSQ1505	15 (4)	165.6	149.4	200	114.525	82	172.4	155.6	78.9	4.600			

- 1- ICFM and SCFM @ 50 PSIG are shown with one compressor in reserve per NFPA 99
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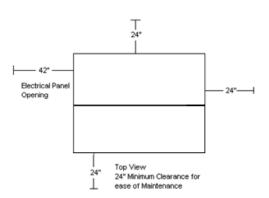


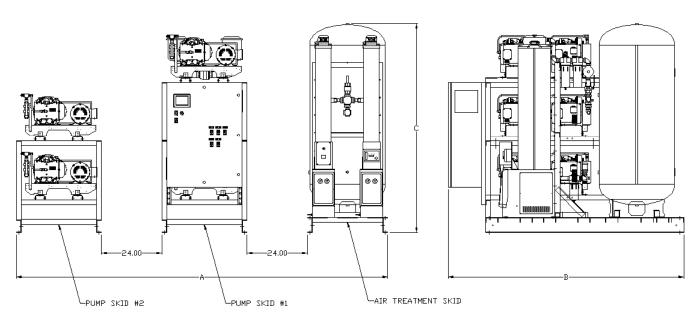
Medical Scroll Skid Mounted Packages

Multiplex with Premium Controls

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	DIMENSIONS										
	DIM.	DIM.	DIM.	Pump Skid	Pump						
	Skid #2										
MODEL	MODEL A B C (x2) Inlet (x2) C										
MSP1505	148"	90"	84"	2"	1-1/2"	2"					





	Medical Scroll Skid Mount Package - Multiplex with Premium Controls										
			-						SYSTEM		
MODEL	HP	ICFM @ 50 PSIG ^(1,6)	50 PSIG ^(1,3)	SIZE (Gal.)	BTU/HR ²	LEVEL	208V	230V	460V	WEIGHT	
MSP1505	15 (5)	220.8	199.2	200	152,700	83	215	194	98.2	5,050	

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- $\ensuremath{\text{6}}\mbox{-ICFM}$ as standardly defined within the M edical Air Compressor Industry

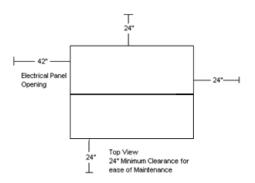


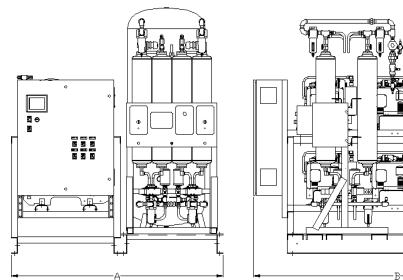
Medical Scroll Skid Mounted Packages

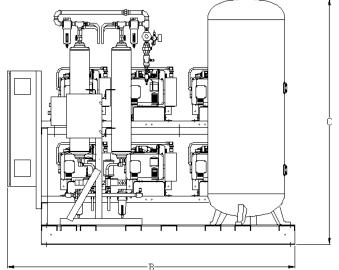
Multiplex with Premium Controls

Rev. 3/26/13

DIM ENSIONS										
DIM. DIM. DIM.										
MODEL	Α	В	С	Inlet	Outlet					
MSH0504	MSH0504 66" 90" 77" 1-1/2" 1-1/2"									
MSN0505 66" 90" 84" 2" 1-1/2"										







	Medical Scroll Skid Mount Package - Multiplex with Premium Controls											
			ICFM @	SCFM @	TANK		dB(A)⁴	SYS	STEM F.I	SYSTEM		
	MODEL	HP	50 PSIG ^(1,6)	50 PSIG ^(1,3)	SIZE	BTU/HR ²	LEVEL	208V	230V	460V	WEIGHT	
Ī	MSH0504	5 (6)	92	83	120 gal.	63,625	79	87.2	78.8	40.5	3,550	
	MSN0505	5 (9)	147.2	132.8	200 gal.	101,880	81	129.8	117.2	59.7	4.800	

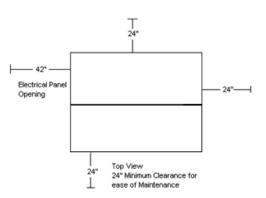
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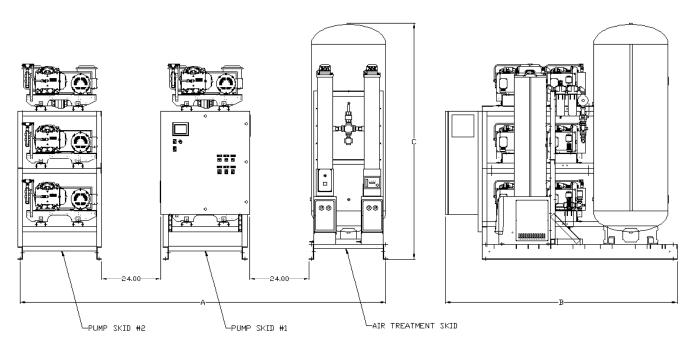


Medical Scroll Skid Mounted Packages Multiplex with Premium Controls

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		DIM	ENSION	S	•	
	DIM.	DIM.	DIM.	Pump Skid	Pump	
				#1 Inlet	Skid #2	
MODEL	Α	В	С	(x2)	Inlet (x2)	Outlet
MSH1506	150"	94"	96"	2"	2"	2"





	Medical Scroll Skid Mount Package - Multiplex with Premium Controls										
										SYSTEM	
MODEL	HP	ICFM @ 50 PSIG (1,6)	50 PSIG ^(1,3)	SIZE (Gal.)	BTU/HR ²	LEVEL	208V	230V	460V	WEIGHT	
MSH1506	15 (6)	276.0	249.0	240	190,875	84	257.6	232.4	117.4	6,020	

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- Each compressor module shall have an isolation valve and a moisture separator with automatic drain.

MOTORS

Each compressor shall be belt driven by an ODP, NEMA construction motor. Belt guards that meet OSHA requirements shall be provided.

MOTOR SLIDE BASE

Maintenance feature designed for easy adjustment of belt tension from the motor side on the basemount assembly.

- Robust single screw linear belt tension adjustment
- Custom compact design

Scroll Medical Air Compressor with Premium NFPA Controls

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SERVICE SLIDE

The service slide enables easy maintenance access to each pump and motor basemount without having to remove them from the system.

- Unique maintenance friendly base mount slide design
- Allows safe access to important system components necessary for improved pump life
- Allows faster component replacement time

AIR RECEIVER

The system shall include an ASME air receiver rated for 200 PSI MAWP. The tank shall be equipped with:

- A pressure gauge and a safety relief valve
- A sight gauge
- By-pass valves to allow tank isolation without system shutdown
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The receiver shall be internally lined with an FDA approved material for corrosion resistance.

INTAKE FILTERS

The medical air system shall include a dual inlet filter system with one filter on-line and one filter in reserve to enable servicing of the filter elements without shutting down any of the air compressors units or disrupting service to the facility. The inlet filter system shall be located on the compressor package and plumbed up-stream of the compressor pumps.

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Scroll Medical Air Compressor with Premium NFPA Controls

Rev. 5/15/14

- The second stage shall include dual particulate filters with element change indicators installed downstream of the air dryers.
- A dual set of pressure reducing valves with pressure gauges shall be installed downstream of the final filters and shall be adjusted to an outlet pressure of 55 psig.

PREMIUM NFPA CONTROL PANEL

This control system provides automatic lead/lag sequencing and automatic alternation of all compressors in order to equalize the amount of usage among the available compressors. The Premium NFPA Control Panel shall include a gateway server card and all features listed below:

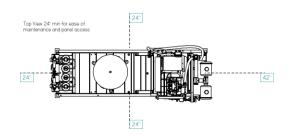
- UL508A listed control panel in a NEMA 12 enclosure with the following accessories for each pump: a HOA switch, a magnetic starter with 3 leg overload protection, a high temperature shutdown with audible and visual alarm, an hour meter and a compressor run light. Standard features also include:
- A color touch screen panel which displays the operating status of the unit. The touch screen will display pump status, pump faults, pump run hours, system pressure, system alarms and service alert notifications for the pumps, dryers, dew point and CO monitors.
- Building automation communication gateway with BacNet® protocol and Web server features. Web server features include email notifications in case the system is in alarm or has achieved one of its maintenance intervals and requires service.
- Ethernet port for connection to BacNet[®] server or direct connection to facility Ethernet for viewing of system operations and status via device IP-address
 - PLC controller with control logic to start the lag compressor automatically if the lead compressor fails to operate, a reserve compressor in-use alarm with visual and audible alarms, and redundant control circuit transformers with visual indication of a main transformer failure.
 - Dry contacts on a labeled terminal strip for remote alarm monitoring and an acknowledge pushbutton for horn silencing.
 - Control logic to start the lag compressor automatically if the lead compressor fails to operate.
 - Integrated dew point and carbon monoxide monitors. The touch screen will display dew point and CO readings and provide audible and visual high dew point and CO alarms.
 - Dryer maintenance notifications and service alerts at set run-hour intervals

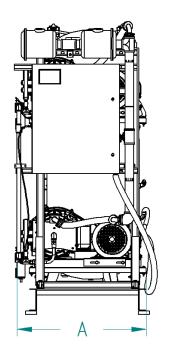


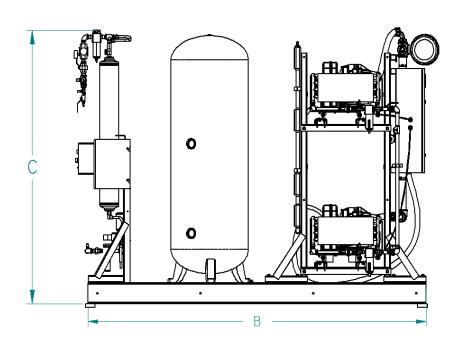
Medical Scroll Skid Mounted Packages Duplex with Premium Controls

Rev. 5/29/14

DIMENSIONS										
DIM. DIM. DIM.										
MODEL	Α	В	С	Inlet	Outlet					
MSD0754	38"	105"	79"	1-1/2"	3/4"					
MSD10B4	38"	105"	79"	1-1/2"	3/4"					







	Medical Scroll Skid Mount Package - Duplex with Premium Controls									
		ICFM @ 50	SCFM @ 50	TANK SIZE		dB(A) ⁽⁴⁾	SYSTEM F.L.A.			SYSTEM
MODEL	HP	PSIG (1,6)	PSIG (1,3)	(Gal.)	BTU/HR ⁽²⁾	LEVEL	208V	230V	460V	WT. (LBS)
MSD0754	7.5 (2)	25.8	23.8	120	19,084	74	40.4	36.6	19.34	2,200
MSD1004	10 (2)	34.1	31.6	120	25,445	76	55	50	26	2,200

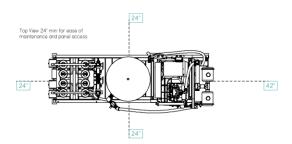
- 1- ICFM and SCFM values @ $50\,PSIG$ are shown with one compressor in reserve per NFPA $99\,$
- 2 BTU/HR Levels are shown with reserve compressor(s) on standby
- 3 Powerex recommends using performance ratings in SCFM (Standard Cubic Feet per Minute) when sizing medical air systems.
- 4 dB(A) is shown with one compressor in reserve per NFPA99
- 5 3 Year Limited Warranty
- 6 ICFM as standardly defined within the M edical Air Compressor Industry

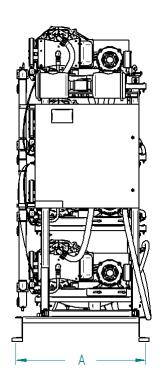


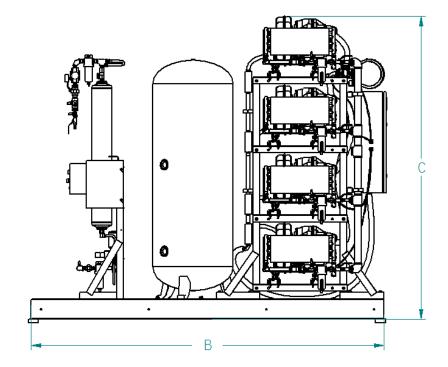
Medical Scroll Skid Mounted Packages Duplex with Premium Controls

Rev. 5/22/14

	DIMENSIONS										
DIM. DIM. DIM.											
MODEL A B C Inlet (x2)											
MSD15B4	38"	105"	90"	1-1/2"	3/4"						
MSD2004	38"	105"	90"	1-1/2"	3/4"						







	Medical Scroll Skid Mount Package - Duplex with Premium Controls										
		ICFM @ 50	SCFM @ 50	TANK SIZE		dB(A) ⁽⁴⁾	SYS	STEM F.I	SYSTEM		
MODEL	HP	PSIG (1,6)	PSIG (1,3)	(Gal.)	BTU/HR ⁽²⁾	LEVEL	208V	230V	460V	WT. (LBS)	
MSD15B4	15 (2)	51.6	47.6	120	38,167	77	78.8	71.2	36.7	2,900	
MSD2004	20 (2)	68.2	63.2	120	50,889	79	108	98	50	3,300	

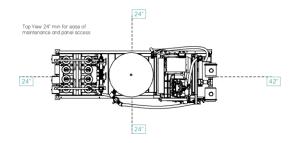
- 1- ICFM and SCFM values @ 50 PSIG are shown with one compressor set in reserve per NFPA 99
- 2 BTU/HR Levels are shown with reserve compressor(s) on standby
- 3 Powerex recommends using performance ratings in SCFM (Standard Cubic Feet per Minute) when sizing medical air systems.
- 4 dB(A) is shown with one compressor set in reserve per NFPA99
- 5 3 Year Limited Warranty
- 6 ICFM as standardly defined within the M edical Air Compressor Industry

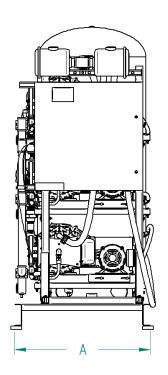


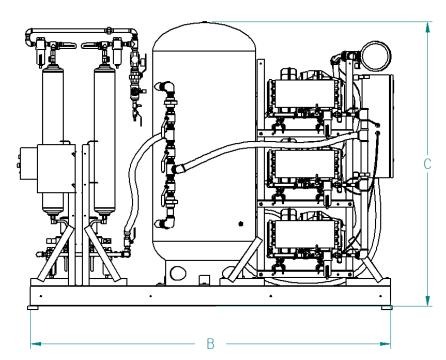
Medical Scroll Skid Mounted Packages Triplex with Premium Controls

Rev.5/29/14

DIMENSIONS										
DIM. DIM. DIM.										
MODEL	Α	В	С	Inlet	Outlet					
MST0755	38"	83"	1-1/2"	1"						
MST10B5	38"	105"	83"	1-1/2"	3/4"					







Medical Scroll Skid Mount Package - Triplex with Premium Controls										
		ICEM @ 50	SCFM @ 50	TANK SIZE		dB(A) ⁽⁴⁾	SYSTEM F.L.A.		SYSTEM	
MODEL	HP	PSIG (1,6)	PSIG (1,3)	(Gal.)	BTU/HR ⁽²⁾	LEVEL	208V	230V	460V	WT. (LBS)
MST0755	7.5 (3)	51.6	47.6	200	38,167	77	59.6	53.9	28.0	2,700
MST10B5	10 (3)	68.2	63.2	200	50,889	79	81.5	74	38	3,000

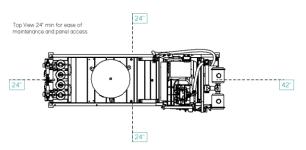
- 1- ICFM and SCFM @ 50 PSIG are shown with one compressor in reserve per NFPA 99
- 2 BTU/HR Levels are shown with reserve compressor(s) on standby
- 3 Powerex recommends using performance ratings in SCFM (Standard Cubic Feet per Minute) when sizing medical air systems.
- 4 dB(A) is shown with one compressor in reserve per NFPA99
- 5 3 Year Limited Warranty
- 6 ICFM as standardly defined within the Medical Air Compressor Industry

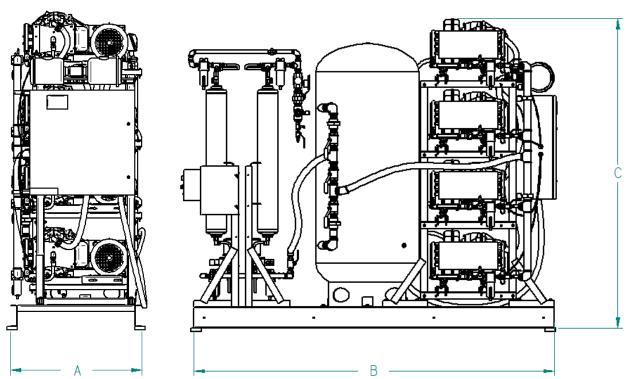


Medical Scroll Skid Mounted Packages Quadplex with Premium Controls

Rev. 5/29/14

DIMENSIONS									
	DIM.	DIM.	DIM.						
MODEL	Α	В	С	Inlet	Outlet				
MSQ0755	38"	105"	90"	2"	1-1/2"				
MSQ10B5	38"	105"	90"	2"	1-1/2"				





Medical Scroll Skid Mount Package - Quadplex with Premium Controls										
		ICFM @ 50	SCFM @	TANK SIZE		dB(A) ⁽⁴⁾	SYSTEM F.L.A.			SYSTEM
MODEL	HP	PSIG (1,6)	50 PSIG ^(1,3)		BTU/HR ⁽²⁾	LEVEL	208V	230V	460V	WT. (LBS.)
MSQ0755	7.5 (4)	77.4	71.4	200	57,250	79	78.8	71.2	36.7	3,400
MSQ1005	10 (4)	102.3	94.8	200	76,333	81	108	98	50	3,400

- 1-ICFM and SCFM @ 50 PSIG are shown with one compressor in reserve per NFPA 99
- 2 BTU/HR Levels are shown with reserve compressor(s) on standby
- 3 Powerex recommends using performance ratings in SCFM (Standard Cubic Feet per Minute) when sizing medical air systems.
- 4 dB(A) is shown with one compressor in reserve per NFPA99
- 5 3 Year Limited Warranty
- 6 ICFM as standardly defined within the Medical Air Compressor Industry